

SINGER

400W4

LIST OF PARTS



FOR
MACHINE No. 400w4
 WHICH DIFFER FROM MACHINE NO. 400w1

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS
 FOR
MACHINE No. 400w4
 DOUBLE ROTARY DISC TAKE-UP.
 HIGH SPEED.
 SINGLE NEEDLE. LOCK STITCH. DROP FEED.
 FOR STITCHING UPPER AND LOWER CORD ON TAPE
 FOR APPLICATION OF SLIDE FASTENER UNITS

Same as Machine No.400w1 with the following exceptions

| No. | Plate | Name |
|---------|-------|---|
| 259462 | 18353 | Balance Wheel,belt groove 2-1/8 and 1 in. diam.,with 201346C and 350107C |
| 259464 | 18353 | Balance Wheel 259462 with 270004 Note:Balance Wheel 259464 is furnished with this machine unless otherwise specified Non order |
| 259465 | 18353 | Balance Wheel,belt groove 2.9 in. outside diam. for 3/8 in. "V" belt and 1 in. bottom diam. for round belt,with 201346C and 350107C |
| 259466 | 18353 | Balance Wheel 259465 with 270004 |
| 350107C | 18353 | " " Position Screw |
| 201346C | 18353 | " " Set Screw |
| *270201 | ---- | Bed |
| 270202 | 18351 | " Plate |
| 270203 | 18351 | " " 270202 with 270208 to 270211 and two 200583H |
| 200462B | 18351 | Bed Plate Locking Thumb Screw |
| 204642 | 18351 | " " Stop with 200462B |
| 200056E | 18351 | " " " Screw (2) |
| 270204 | 18351 | Cord Retainer and Tape Guide |
| 201560B | 18351 | " " " " Thumb Nut |
| 270205 | 18351 | Feed Dog |
| 270206 | 18351 | Presser Foot (for size 12 and 15 cord) |
| 270207 | 18351 | " " Guide |
| 200126D | 18351 | " " " Screw |
| 270116 | 18328 | Rotating Hook with two 1253C |
| 270117 | 18328 | Rotating Hook 270116 with 270083 and four 1053E |
| 270118 | 18328 | Rotating Hook 270117 with 40274,127242 and three 1367E |
| 270119 | 18328 | Rotating Hook 270118 and 52237 |
| 270208 | 18351 | Tape Guide |
| 270209 | 18351 | " " Bracket |
| 200583H | 18351 | " " " Screw |

From the library of: Diamond Needle Corp

| No. | Plate | Name |
|---------|-------|--|
| 270210 | 18351 | Tape Guide Collar with 200486E |
| 200486D | 18351 | " " " Thumb Set Screw |
| 270211 | 18351 | " " Spring |
| 270212 | 18351 | " Tension Base Plate |
| 200157B | 18351 | " " " " Screw |
| 270213 | 18351 | " " Tape Guide (left) |
| 270214 | 18351 | " " " " (right) |
| 200137H | 18351 | " " " " Screw |
| 270215 | 18351 | " " Plate |
| 223438 | 18351 | " " Spring |
| 263106 | 18351 | " " Washer |
| 200618B | 18351 | " " Stud |
| 270216 | 18351 | " " " Bracket with 200618B |
| 200110D | 18351 | " " " " Screw |
| 201572B | 18351 | " " Thumb Nut |
| 270217 | 18351 | Tape Tension complete, Nos. 200157B, 201572B, 223438, 263106, 270212 to 270216, two each 200110D and 200137H |
| 270218 | 18351 | Throat Plate, for sizes 12 and 15 cord |
| 270219 | 18351 | " " 270218 with 201572B, 200204, two each 200126D and 270207 |
| 1094D | 18351 | Throat Plate Screw (2) |

ACCESSORIES

Same as Machine 400w1 with the following exceptions

88 X 1 ----- Needles, six size 14

CORD GUIDE

| | | |
|---------|-------|---|
| 270220 | 18351 | Cord Guide with 270222 and 350456B |
| 270221 | 18351 | " " Tension Plate |
| 13710 | 18351 | " " " Spring |
| 350456B | 18351 | " " " Stud |
| 201572B | 18351 | " " " Thumb Nut |
| 270222 | 18351 | Cord Guide complete, Nos. 13710, 201572B, 270220, 270221 and two wood screws 1/2 in. No. 8 R.H.B. |
| 270223 | 18351 | Tape Guide Pin |

CORD UNWINDER

| No. | Plate | Name |
|---------|-------|--|
| 270224 | 18352 | Cord Unwinder Cord Spool Center |
| 270225 | 18352 | " " " " Rod |
| 270226 | 18352 | " " " " " Bracket with two 200530C |
| 227116 | 18352 | Cord Unwinder Cord Spool Rod Collar |
| 227210 | 18352 | " " " " " " 227116 with 200731E and 227327 |
| 200731E | 18352 | Cord Unwinder Cord Spool Rod Collar Wing Screw |
| 200530C | 18352 | Cord Unwinder Cord Spool Rod Set Screw |
| 2102 | 18352 | " " " " " Washer |
| 227327 | 18352 | " " " " " Tension Spring |
| 270227 | 18352 | Cord Unwinder complete, Nos. 270226, two each 2102, 227210, 270225, four 270224 and two wood screws 3/4 in. No. 10 |

PULLER FEED

| | | |
|---------|-------|--|
| 259467 | 18353 | Base with 200364C, 259061, two each 200902T and 205796 |
| 259055 | 18353 | Base Block (wood) |
| 200710 | 18353 | " Bolt |
| 9942R | 18353 | " " Washer |
| 270228 | 18353 | Driving Belt size 3/16 in. diam., length 33-1/2 in. with 25128 |
| 25128 | 18353 | Driving Belt Hook |
| 259056 | 18353 | " Gear with 200394C |
| 200394C | 18353 | " " Set Screw |
| 270229 | 18353 | " " and Pinion (intermediate) |
| 200095B | 18353 | " " " " " Cap Screw |
| 259057 | 18353 | Driving Pinion |
| 200095B | 18353 | " " Cap Screw |
| 259468 | 18353 | " Pulley (belt groove 4-1/4 in. diam) with 200373C |
| 200373C | 18353 | Driving Pulley Set Screw |
| 270270 | 18353 | " " Shaft |
| 200364C | 18353 | " " " Set Screw |
| 270235 | 18353 | " " " Sleeve |

ACCESSORIES

| No. | Plate | Name |
|---------|-------|---|
| 270231 | 18353 | Roll and Shaft (lower) |
| 270232 | 18353 | " " " (upper) |
| *259061 | ----- | " " " " Bearing |
| 200902D | 18353 | " " " " " Screw |
| 205796 | 18353 | " " " " " Spring |
| 270233 | 18353 | " " " " " Collar |
| 259063 | 18353 | " " " " Gear with 200394C |
| 200394C | 18353 | " " " " " Set Screw |
| 259064 | 18353 | Work Guide (wood) |
| 270234 | 18353 | Fuller Feed Device complete, Nos. 259055 to 259057, 259064, 259467, 259468, 270228, to 270233, 270235, two each 9842R, 200095R, 200710 and 259063 |

TAPE REEL

| | | |
|--------|-------|---|
| 225663 | 18352 | Tape Reel (9 in. diam.) with 225666 |
| 225664 | 18352 | " " Supporting Spindle |
| 225665 | 18352 | " " " " Base with 225664 and two wood screws 7/4 in., No. 7 |
| 270471 | 18352 | Tape Reel Supporting Spindle Hub |
| 225666 | 18352 | " " " " " 270471 with 225660 |
| 225980 | 18352 | Tape Reel Supporting Spindle Hub Base |
| 225976 | 18352 | Tape Reel (9 in. diam.) complete, Nos. 225663 and 225665 |

THREAD UNWINDER

| | | |
|---------|-------|--|
| 225257 | 17900 | Spool Rest (for two spools)(flat) with 201018C |
| 150203 | 17900 | Spool Rest Cushion (felt) |
| 225388 | 17900 | " " Rod |
| 200383C | 17900 | " " " Set Screw |
| 201018C | 17900 | " " " Set Screw |
| 202490 | 17900 | " " Stand with 200383C |
| 225391 | 17900 | Thread Guide |
| 201696J | 17900 | " " Lock Nut |
| 225326 | 17900 | " " Position Cup |
| 225324 | 17900 | " " Rod with 208AL and 225322 |
| 208AL | 17900 | " " " Screw |

ACCESSORIES

| No. | Plate | Name |
|--------|-------|--|
| 225322 | 17900 | Thread Guide Rod Washer |
| 225259 | 17900 | Thread Unwinder (for two spools) complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws 7/8 in., No. 12 |

THROAT PLATES

| | | |
|--------|-------|---|
| 270238 | 18351 | Throat Plate, for size 9 cord |
| 270218 | 18351 | " " " sizes 12 and 15 cord |
| 270239 | 18351 | " " " size 18 cord |
| 270240 | 18351 | Throat Plate 270238 with 201560D, 20204, two each 200126D and 270207 |
| 270219 | 18351 | Throat Plate 270218 with 201560D, 270204, two each 200126D and 270207 |

MISCELLANEOUS PARTS

Used in conjunction with Thread Unwinder

| | | |
|--------|-------|--------------------------|
| 60912 | 17900 | Spool Weight with 60914 |
| 60914 | 17900 | " " Center Pin |
| 225377 | 17900 | " Wire, for small spools |
| 27739 | 17900 | Thread Cone (wood) |
| 225290 | 17900 | " " Holder |



